

**Italy-Turin: Public services
2026-OJS127-00460968**

**Annex to the Qualification System
Product Category SS05AB44 Odorization Service**

Section I: Procedure (2.1)

This annex to the notice in question concerns the refuelling services (including supply and transport) of the odorant product THT (tetrahydrothiophene) and TBM-IPM-NPM (Mercaptan Mixture), products necessary for the odorization of methane gas according to Law 1083 of 6.12.1971 and subsequent amendments, at all odorization plants, located throughout the national territory, including islands.

Section II: Purpose (2.1.1)

With this notice, addressed exclusively to Individual Legal Entities, Italgas, for its activities and their subsidiaries and affiliates, aims to compile lists of qualified suppliers, from which candidates may be selected for tenders for works, goods or services conducted by the individual parties indicated above or by Italgas.

The qualification of the Permanent Groupings requires the positive assessment of the individual associated suppliers and must comply with the provisions of the Procurement Code.

Section III: Legal, Economic, Financial and Technical Information

III.1) Conditions of participation

The candidate can view all the conditions of participation on the Italgas portal, suppliers section, by accessing the following link:

<https://www.italgas.it/partner/fornitori/bandi-avvisi/sistemi-qualifica/>

III.1.1) System Qualification:

The candidate must answer positively to the following questions in the Qualification questionnaire on the Italgas Purchasing platform.

The candidate must, therefore, comply with the following requirements:

- Technical requirements:

Be able to supply natural gas odorant such as THT (Tetrahydrothiophene), with a minimum purity of 98%
Be able to supply natural gas odorant type TBM-IPM-NPM (Mercaptan Mixture) with the following percentages: - TBM-TertButylMercaptan: 73-80%, - IPM-IsoPropyl Mercaptan: 15-23%, - NPM-NormalPropylMercaptan: 0-9% IMPORTANT: The sum of the three components must be at least 98%
Be able to attach the certificate of chemical analysis of the product, the updated safety data sheet and the declaration of conformity to the UNI 7133 and UNI EN ISO 13734 standards to the delivery note

Have the REACH (Registration, Evaluation, Authorization and Restriction of Chemicals) registration of the product according to its use as a "normal substance" for exposure scenarios related to gas odorization
Be in possession of all the necessary authorizations for the purchase, storage, handling, keg, transport and supply on the Italian territory for THT and TBM-IPM-NPM products
Have been refueling for at least 5 (five) years
Have carried out the on-site refueling service in the last 2 (two) years, equal to at least 100 tons/year of odorant
Guarantee storage in Italy in authorized warehouses (minimum 1) of a minimum continuous dedicated quantity of 30 (thirty) tons of THT odorant
Be able to provide the service throughout the national territory, including the islands
Have authorized autonomous capacity (license) for keg for THT odorizer and TBM-IPM-NPM, in compliance with current legislation
Have an adequate number of operators in the territory in possession of the authorization for ADR transport and toxic gas handling pursuant to current legislation
Guarantee total availability of packaging dedicated to the Customer equal to at least 60 (sixty) t for THT and 5 (five) t of TBM-IPM-NPM
Ensure the availability of vehicles authorized for the ADR transport of odorizing products and suitable for the various types of packaging used
Indicate the number of vehicles authorised for ADR transport
To be able to account for the quantity of product replenished at each odorization plant, by means of a suitable meter instrument with min. +/- 0.5 %, subject to periodic calibration according to the manufacturer's specifications
Provide instrument list and latest calibration date
Provide a list of authorizations for the management of the waste cycle including those deriving from spills and odorizing inertization, site reclamation and transport of waste according to law, in particular according to UNI 9463-1

- HSEQ requirements:

- o ISO 9001 Certification (Quality Management System)
- o ISO 14001 Certification (Environmental Management System)
- o ISO 45001 Certification (Health and Safety Management System)

- o In the absence of 14001 or EMAS Certification, you certify that you have procedures for the management, identification, management and control of environmental aspects

- o In the absence of ISO 45001 Certification, it is certified that it has procedures for the management and control of the health and safety aspects of workers.

The candidate must demonstrate that he/she has an internal company quality management system, whether it is self-controlled or imposed by the parent company, corporate and/or parent company. The scope of the certified management systems shall be consistent with the activities provided for in this qualification system.

III.1.2) Verification methods for each condition

In order to access the qualification process of the Goods Group subject to this qualification system, the candidate supplier must meet all the specific requirements (economic-financial, technical, HSEQ) listed above. Evidence of the possession of the specific requirements (economic-financial, technical, HSEQ) is provided by filling in and confirming the questions of the qualification questionnaire.